



DEBURR

TC03-M455-M
Bore dia - mm
Piston dia - mm
Stroke - 16mm
Area - 7.1cmsq

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish	▽▽▽	▽▽	▽	▽	~	ZONE	SCALE 1:1	PROJECTION	
Ra Value μm	0.025	0.15	0.4	0.7	0.4	0.5	0.7	0.4	0.5
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9
Drawn	Prabhakar	DESCRIPTION						Qty.	Casting/forging/welding drg.no
Checked	Prabhakar	DESCRIPTION						01	
Approved	19/09/21	T03C-M455-M threaded pusher						Drawing NO	
Date	19/09/21								
Clamping elements type							SHEET: 1 of 1		Sheet No:
									1/1

CLASP
BANGALORE-72